



MOTOR DATA SHEET

Motor type: **2Sg280M8z**

Series: **IE1**

08-06-2025



ELECTRICAL PARAMETERS

U	CONN.	f	P		Duty	I	n	T	TL/T	TB/T	IL/I	Efficiency at load [%]			Power factor at load [-]		
V	-	Hz	kW	HP	-	A	rpm	Nm	-	-	-	2/4	3/4	4/4	2/4	3/4	4/4
400	Δ	50	55	75	S1	106	735	715	2.1	1.8	5.4	92.0	93.0	92.7	0.67	0.78	0.81
690	Y	50	55	75	S1	61	735	715	2.1	1.8	5.4	92.0	93.0	92.7	0.67	0.78	0.81

GENERAL DATA

Efficiency class	-	Sound pressure level [dB]	65
Frame size	280	Sound power level [dB]	75
Number of poles	8	Terminal box position	on right side
Starting method	DOL or Y/Δ	Possibility of terminal box rotation	yes
Insulation class	F	Bearing on D-side	6317C3
Frequency converter supply	yes	Bearing on ND-side	6317C3
Mounting arrangement	IMB3/B5/B35	Bearings regreasing	yes
Cooling method	IC411	Housing - material	cast iron
Weight (IMB3) [kg]	700	Feet - material	cast iron
Moment of inertia [kgm ²]	2.16	Bearing shields - material	cast iron
Direction of rotation	CW/CCW	Painting	RAL5010
Degree of protection	IP55	Climatic execution	N

ENVIRONMENTAL CONDITIONS

Ambient temperature [°C]	up to +40	Altitude above sea level [m]	up to 1000
Relative humidity [%]	up to 95		

ACCESSORY

Number of terminals or cables	6	Temperature sensors in bearings	on demand
Cable glands/inlets	2 + 1	Winding heaters	on demand
Temperature sensors in winding	3 x PTC	Optional accessories	on demand

STANDARDS

IEC 60034-1

CERTIFICATES

on demand