



MOTOR DATA SHEET

Motor type: **SIE324T6**

Series: **NEMA PREMIUM**

04-05-2025

ELECTRICAL PARAMETERS

U	CONN.	f	P		Duty	I	n	T	TL/T	TB/T	IL/I	Efficiency at load [%]			Power factor at load [-]		
V	-	Hz	kW	HP	-	A	rpm	Nm	-	-	-	2/4	3/4	4/4	2/4	3/4	4/4
460	Δ	60	18.5	25	cont.	31.5	1190	149.1	2.3	2.4	5.8	92.4	93.3	93.0	0.65	0.75	0.80

GENERAL DATA

Efficiency class	NEMA PREMIUM	Sound pressure level [dB]	53
Frame size	324	Sound power level [dB]	63
Number of poles	6	Terminal box position	left side
Starting method	DOL, PWS	Possibility of terminal box rotation	yes
Insulation class	F	Bearing on D-side	6312C3
Frequency converter supply	on demand	Bearing on ND-side	6312C3
Mounting arrangement	IMB3/IMB35	Bearings regreasing	yes
Cooling method	IC411	Housing - material	cast iron
Weight [Lbs]	653	Feet - material	cast iron
Moment of inertia [Lb-Ft ²]	12.9	Bearing shields - material	cast iron
Direction of rotation	CW/CCW	Painting	RAL5010
Degree of protection	IP55	Climatic execution	N

ENVIRONMENTAL CONDITIONS

Ambient temperature [°C]	up to +40	Altitude above sea level [m]	up to 1000
Relative humidity [%]	up to 95		

ACCESSORY

Number of terminals or cables	12	Temperature sensors in bearings	on demand
Cable glands/inlets	2	Winding heaters	on demand
Temperature sensors in winding	3 x PTC	Optional accessories	on demand

STANDARDS

NEMA MG-1

CERTIFICATES

CSA

ADDITIONAL INFO

NEMA design	B	NEMA code letter	G
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